



Crimp Specification Manual



Manual Updated 05/27/2008

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

Crimpers included in this document

PC125 & PC125M

PC150 & PC150H

PC200 & PC400

Crimpers included in this document:

PC125
PC150
PC150H
PC200/PC400

Note that PC125M is not listed sperately, but is treated as equivalent to PC125

PC125	PC150	PC150H	PC200/PC400
Goodyear Die Sets	Goodyear Die Sets	Goodyear Die Sets	Goodyear Die Sets
8.5 x 25.4 mm long Black	8.5 x 50.8 mm long Black	8.5 x 50.8 mm long	8.5 x 55 mm long
12 x 44.5 mm long Black	12 x 50.8 mm long Black	12 x 50.8 mm long	12 x 55 mm long
14 x 44.5 mm long Red	14 x 50.8 mm long Red	14 x 50.8 mm long	14 x 55 mm long
16 x 44.5 mm long Blue	16 x 50.8 mm long Blue	16 x 50.5 mm long	16 x 55 mm long
19 x 44.5 mm long Green	19 x 50.8 mm long Green	19 x 50.8 mm long	19 x 55 mm long
23 x 44.5 mm long Yellow	23 x 50.8 mm long Yellow	23 x 50.8 mm long	23 x 70 mm long
27 x 57.2 mm long Brown	27 x 63.5 mm long Brown	27 x 63.5 mm long	27 x 70 mm long
31 x 57.2 mm long Silver	31 x 63.5 mm long Silver	31 x 63.5 mm long	31 x 110 mm long
34 x 57.2 mm long Purple	34 x 63.5 mm long Purple	34 x 63.5 mm long	34 x 110 mm long
41 x 57.2 mm long Orange	41 x 76.2 mm long Orange	41 x 76.2 mm long	41 x 110 mm long
45 x 57.2 mm long Black	45 x 76.2 mm long Black	45 x 76.2 mm long	45 x 86 mm long
50 x 57.2 mm long Black	50 x 76.2 mm long Black	50 x 76.2 mm long	48 x 100 mm long
	56 x 76.2 mm long Black	56 x 76.2 mm long	50 x 100 mm long
			56 x 100 mm long
			62 x 110 mm long
			69 x 110 mm long
			74 x 110 mm long
			78 x 110 mm long

GR1SN, HR1SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF1-03 (Uni-Crimp Ferrule)	3/16	7/8 (0.874)	External Skive	3/4 (0.748)	Full	0.543	13.80	PC125	12 Black	1.8
								PC150	12 Black	1.8
								PC150H	12	180
								PC200/PC400	12	1.8
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive		Full	0.665	16.90	PC125	16 Blue	0.9
								PC150	16 Blue	0.9
								PC150H	16	90
								PC200/PC400	16	0.9
B2-***-05** (Ultra-Crimp Fitting)	5/16	25/32 (0.787)	Non-Skive		Full	0.780	19.80	PC125	19 Green	0.8
								PC150	19 Green	0.8
								PC150H	19	80
								PC200/PC400	19	0.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive		Full	0.811	20.60	PC125	19 Green	1.6
								PC150	19 Green	1.6
								PC150H	19	160
								PC200/PC400	19	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.016)	Non-Skive		Full	0.933	23.70	PC125	23 Yellow	0.7
								PC150	23 Yellow	0.7
								PC150H	23	70
								PC200/PC400	23	0.7
B2-***-10** (Ultra-Crimp Fitting)	5/8	1 - 1/8 (1.118)	Non-Skive		Full	1.122	28.50	PC125	27 Brown	1.5
								PC150	27 Brown	1.5
								PC150H	27	150
								PC200/PC400	27	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive		Full	1.272	32.30	PC125	31 Silver	1.3
								PC150	31 Silver	1.3
								PC150H	31	130
								PC200/PC400	31	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive		Full	1.701	43.20	PC125	41 Orange	2.2
								PC150	41 Orange	2.2
								PC150H	41	220
								PC200/PC400	41	2.2
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1 - 17/32 (1.535)	Non-Skive		Full	1.992	50.60	PC125	50 Black	0.6
								PC150	50 Black	0.6
								PC150H	50	60
								PC200/PC400	50	0.6
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2 - 9/32 (2.283)	Non-Skive		Full	2.232	56.70	PC150	56 Black	0.7
								PC150H	56	70
								PC200/PC400	56	0.7
S4-***-32** (Ultra-Crimp Fitting)	2	2 - 9/32 (2.283)	Non-Skive		Full	2.764	70.20	PC200/PC400	69	1.2
UCF5-32 (Uni-Crimp Ferrule)	2	2 - 9/32 (2.283)	Non-Skive		Full	2.764	70.20	PC200/PC400	69	1.2

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR2SN, HR2SN, LR2SN, CR2SN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF2-03 (Uni-Crimp Ferrule)	3/16	7/8 (0.874)	External Skive	21/32 (0.669)	Full	0.638	16.20	PC125	16 Blue	0.2
								PC150	16 Blue	0.2
								PC150H	16	20
								PC200/PC400	16	0.2
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive		Full	0.697	17.70	PC125	16 Blue	1.7
								PC150	16 Blue	1.7
								PC150H	16	170
								PC200/PC400	16	1.7
B2-***-05** (Ultra-Crimp Fitting)	5/16	25/32 (0.787)	Non-Skive		Full	0.819	20.80	PC125	19 Green	1.8
								PC150	19 Green	1.8
								PC150H	19	180
								PC200/PC400	19	1.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive		Full	0.846	21.50	PC125	19 Green	2.5
								PC150	19 Green	2.5
								PC150H	19	250
								PC200/PC400	19	2.5
B2-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.016)	Non-Skive		Full	0.969	24.60	PC125	23 Yellow	1.6
								PC150	23 Yellow	1.6
								PC150H	23	160
								PC200/PC400	23	1.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1 - 1/8 (1.118)	Non-Skive		Full	1.138	28.90	PC125	27 Brown	1.9
								PC150	27 Brown	1.9
								PC150H	27	190
								PC200/PC400	27	1.9
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive		Full	1.307	33.20	PC125	31 Silver	2.2
								PC150	31 Silver	2.2
								PC150H	31	220
								PC200/PC400	31	2.2
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive		Full	1.736	44.10	PC125	41 Orange	3.1
								PC150	41 Orange	3.1
								PC150H	41	310
								PC200/PC400	41	3.1
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1 - 17/32 (1.535)	Non-Skive		Full	2.079	52.80	PC125	50 Black	2.8
								PC150	50 Black	2.8
								PC150H	50	280
								PC200/PC400	50	2.8
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2 - 9/32 (2.283)	Non-Skive		Full	2.343	59.50	PC150	56 Black	3.5
								PC150H	56	350
								PC200/PC400	56	3.5
S4-***-32** (Ultra-Crimp Fitting)	2	2 - 9/32 (2.283)	Non-Skive		Full	2.854	72.50	PC200/PC400	69	3.5
UCF5-32 (Uni-Crimp Ferrule)	2	2 - 9/32 (2.283)	Non-Skive		Full	2.854	72.50	PC200/PC400	69	3.5

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR16

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.665	16.90	PC125	16 Blue	0.9
							PC150	16 Blue	0.9
							PC150H	16	90
							PC200/PC400	16	0.9
B2-***-05** (Ultra-Crimp Fitting)	5/16	25/32 (0.787)	Non-Skive	Full	0.787	20.00	PC125	19 Green	1.0
							PC150	19 Green	1.0
							PC150H	19	100
							PC200/PC400	19	1.0
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.799	20.30	PC125	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19	130
							PC200/PC400	19	1.3
B2-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.016)	Non-Skive	Full	0.929	23.60	PC125	23 Yellow	0.6
							PC150	23 Yellow	0.6
							PC150H	23	60
							PC200/PC400	23	0.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1 - 1/8 (1.118)	Non-Skive	Full	1.118	28.40	PC125	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27	140
							PC200/PC400	27	1.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive	Full	1.272	32.30	PC125	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31	130
							PC200/PC400	31	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive	Full	1.689	42.90	PC125	41 Orange	1.9
							PC150	41 Orange	1.9
							PC150H	41	190
							PC200/PC400	41	1.9
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1 - 17/32 (1.531)	Non-Skive	Full	1.961	49.80	PC125	45 Black	4.8
							PC150	45 Black	4.8
							PC150H	45	480
							PC200/PC400	48	1.8

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR16SC, AR16SC

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.677	17.20	PC125	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16	120
							PC200/PC400	16	1.2
B2-***-05** (Ultra-Crimp Fitting)	5/16	25/32 (0.787)	Non-Skive	Full	0.780	19.80	PC125	19 Green	0.8
							PC150	19 Green	0.8
							PC150H	19	80
							PC200/PC400	19	0.8
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.811	20.60	PC125	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19	160
							PC200/PC400	19	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.016)	Non-Skive	Full	0.945	24.00	PC125	23 Yellow	1.0
							PC150	23 Yellow	1.0
							PC150H	23	100
							PC200/PC400	23	1.0
B2-***-10** (Ultra-Crimp Fitting)	5/8	1 - 1/8 (1.118)	Non-Skive	Full	1.122	28.50	PC125	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27	150
							PC200/PC400	27	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive	Full	1.272	32.30	PC125	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31	130
							PC200/PC400	31	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive	Full	1.705	43.30	PC125	41 Orange	2.3
							PC150	41 Orange	2.3
							PC150H	41	230
							PC200/PC400	41	2.3

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR17, AR17

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B1-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.807)	Non-Skive	Full	0.614	15.60	PC125	14 Red	1.6
							PC150	14 Red	1.6
							PC150H	14	160
							PC200/PC400	14	1.6
B1-***-06** (Ultra-Crimp Fitting)	3/8	27/32 (0.846)	Non-Skive	Full	0.764	19.4	PC125	19 Green	0.4
							PC150	19 Green	0.4
							PC150H	19	40
							PC200/PC400	19	0.4
B1-***-08** (Ultra-Crimp Fitting)	1/2	1-1/32 (0.906)	Non-Skive	Full	0.906	23	PC125	19 Green	4.0
							PC150	19 Green	4.0
							PC150H	19	400
							PC200/PC400	19	4.0
B2-***-10** (Ultra-Crimp Fitting)	5/8	1 - 1/8 (1.118)	Non-Skive	Full	1.122	28.50	PC125	27 Brown	1.5
							PC150	27 Brown	1.5
							PC150H	27	150
							PC200/PC400	27	1.5
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive	Full	1.272	32.30	PC125	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31	130
							PC200/PC400	31	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive	Full	1.701	43.20	PC125	41 Orange	2.2
							PC150	41 Orange	2.2
							PC150H	41	220
							PC200/PC400	41	2.2

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR7, TR7, BR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	9/16 (0.562)	Non-Skive	1/2	0.358	9.09	PC125	8.5 Black	0.6
							PC150	8.5 Black	0.6
							PC150H	8.5	60
							PC200/PC400	8.5	0.6
T7-***-03** (Ultra-Crimp Fitting)	3/16	25/32 (0.781)	Non-Skive	13/16	0.478	12.14	PC125	12 Black	0.1
							PC150	12 Black	0.1
							PC150H	12	10
							PC200/PC400	12	0.1
T7-***-04** (Ultra-Crimp Fitting)	1/4	1 - 1/16 (1.063)	Non-Skive	15/16	0.555	14.10	PC125	12 Black	2.1
							PC150	12 Black	2.1
							PC150H	12	210
							PC200/PC400	12	2.1
T7-***-05** (Ultra-Crimp Fitting)	5/16	1 - 1/16 (1.063)	Non-Skive	7/8	0.630	16.00	PC125	14 Red	2.0
							PC150	14 Red	2.0
							PC150H	14	200
							PC200/PC400	14	2.0
T7-***-06** (Ultra-Crimp Fitting)	3/8	1 - 1/4 (1.25)	Non-Skive	1 1/8	0.675	17.15	PC125	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16	120
							PC200/PC400	16	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/2 (1.5)	Non-Skive	1 1/16	0.825	20.96	PC125	19 Green	2.0
							PC150	19 Green	2.0
							PC150H	19	200
							PC200/PC400	19	2.0
T7-***-12** (Ultra-Crimp Fitting)	3/4	1 - 11/16 (1.687)	Non-Skive	1 3/8	1.080	27.43	PC125	27 Brown	0.4
							PC150	27 Brown	0.4
							PC150H	27	40
							PC200/PC400	27	0.4
T7-***-16** (Ultra-Crimp Fitting)	1	2 - 1/4 (2.25)	Non-Skive	1 11/16	1.340	34.04	PC125	31 Silver	3.0
							PC150	31 Silver	3.0
							PC150H	31	300
							PC200/PC400	31	3.0

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

NR7

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-02** (Ultra-Crimp Fitting)	1/8	9/16 (0.562)	Non-Skive	1/2	0.358	9.09	PC125	8.5 Black	0.6
							PC150	8.5 Black	0.6
							PC150H	8.5	60
							PC200/PC400	8.5	0.6
T7-***-03** (Ultra-Crimp Fitting)	3/16	25/32 (0.781)	Non-Skive	13/16	0.478	12.14	PC125	12 Black	0.1
							PC150	12 Black	0.1
							PC150H	12	10
							PC200/PC400	12	0.1
T7-***-04** (Ultra-Crimp Fitting)	1/4	1 - 1/16 (1.063)	Non-Skive	15/16	0.543	13.79	PC125	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12	180
							PC200/PC400	12	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1 - 1/16 (1.063)	Non-Skive	7/8	0.630	16.00	PC125	14 Red	2.0
							PC150	14 Red	2.0
							PC150H	14	200
							PC200/PC400	14	2.0
T7-***-06** (Ultra-Crimp Fitting)	3/8	1 - 1/4 (1.25)	Non-Skive	1 1/8	0.675	17.15	PC125	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16	120
							PC200/PC400	16	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/2 (1.5)	Non-Skive	1 1/16	0.825	20.96	PC125	19 Green	2.0
							PC150	19 Green	2.0
							PC150H	19	200
							PC200/PC400	19	2.0
T7-***-12** (Ultra-Crimp Fitting)	3/4	1 - 11/16 (1.687)	Non-Skive	1 3/8	1.080	27.43	PC125	27 Brown	0.4
							PC150	27 Brown	0.4
							PC150H	27	40
							PC200/PC400	27	0.4
T7-***-16** (Ultra-Crimp Fitting)	1	2 - 1/4 (2.25)	Non-Skive	1 11/16	1.340	34.04	PC125	31 Silver	3.0
							PC150	31 Silver	3.0
							PC150H	31	300
							PC200/PC400	31	3.0

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR8, TR8, NR8

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T8-***-03** (Ultra-Crimp Fitting)	3/16	25/32 (0.781)	Non-Skive	5/8	0.522	13.26	PC125	12 Black	1.3
							PC150	12 Black	1.3
							PC150H	12	130
							PC200/PC400	12	1.3
T8-***-04** (Ultra-Crimp Fitting)	1/4	1 - 1/16 (1.063)	Non-Skive	15/16	0.655	16.64	PC125	16 Blue	0.6
							PC150	16 Blue	0.6
							PC150H	16	60
							PC200/PC400	16	0.6
T8-***-06** (Ultra-Crimp Fitting)	3/8	1 - 1/4 (1.25)	Non-Skive	1 1/8	0.770	19.56	PC125	19 Green	0.6
							PC150	19 Green	0.6
							PC150H	19	60
							PC200/PC400	19	0.6
T8-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/2 (1.5)	Non-Skive	1 1/4	0.880	22.35	PC125	19 Green	3.4
							PC150	19 Green	3.4
							PC150H	19	340
							PC200/PC400	19	3.4

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR18

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
T7-***-04** (Ultra-Crimp Fitting)	1/4	1 - 1/16 (1.063)	Non-Skive	15/16	0.543	13.79	PC125	12 Black	1.8
							PC150	12 Black	1.8
							PC150H	12	180
							PC200/PC400	12	1.8
T7-***-05** (Ultra-Crimp Fitting)	5/16	1 - 1/16 (1.063)	Non-Skive	7/8	0.630	16.00	PC125	14 Red	2.0
							PC150	14 Red	2.0
							PC150H	14	200
							PC200/PC400	14	2.0
T7-***-06** (Ultra-Crimp Fitting)	3/8	1 - 1/4 (1.25)	Non-Skive	1 1/8	0.675	17.15	PC125	16 Blue	1.2
							PC150	16 Blue	1.2
							PC150H	16	120
							PC200/PC400	16	1.2
T7-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/2 (1.5)	Non-Skive	1 3/16	0.860	21.84	PC125	19 Green	2.8
							PC150	19 Green	2.8
							PC150H	19	280
							PC200/PC400	19	2.8

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR12, AR12

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
S4-***-06** (Ultra-Crimp Fitting)	3/8	27/32 (0.85)	Non-Skive			Full	0.961	24.40	PC125	23 Yellow	1.4
									PC150	23 Yellow	1.4
									PC150H	23	140
									PC200/PC400	23	1.4
S4-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.02)	Non-Skive			Full	1.122	28.50	PC125	27 Brown	1.5
									PC150	27 Brown	1.5
									PC150H	27	150
									PC200/PC400	27	1.5
UCF7-08 (Uni-Crimp Ferrule)	1/2	1 - 1/32 (1.02)	Non-Skive			Full	1.122	28.50	PC125	27 Brown	1.5
									PC150	27 Brown	1.5
									PC150H	27	150
									PC200/PC400	27	1.5
S4-***-10** (Ultra-Crimp Fitting)	5/8	1 - 5/32 (1.15)	Non-Skive			Full	1.287	32.70	PC125	31 Silver	1.7
									PC150	31 Silver	1.7
									PC150H	31	170
									PC200/PC400	31	1.7
DGF1-12 (Dual-Grip Ferrule)	3/4	2 - 17/32 (2.519)	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.315	33.40	PC150	31 Silver	2.4
									PC150H	31	240
									PC200/PC400	31	2.4
									PC125	34 Purple	2.3
S4-***-12** (Ultra-Crimp Fitting)	3/4	1 - 1/4 (1.264)	Non-Skive			Full	1.429	36.30	PC150	34 Purple	2.3
									PC150H	34	230
									PC200/PC400	34	2.3
									PC150	41 Orange	.7
DGF1-16 (Dual-Grip Ferrule)	1	3 (3.012)	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.642	41.70	PC150H	41	70
									PC200/PC400	41	0.7
									PC125	41 Orange	2.9
									PC150	41 Orange	2.9
S4-***-16** (Ultra-Crimp Fitting)	1	1 - 9/16 (1.547)	Non-Skive			Full	1.728	43.90	PC150H	41	290
									PC200/PC400	41	2.9
									PC125	41 Orange	2.9
									PC150	41 Orange	2.9
UCF7-16 (Uni-Crimp Ferrule)	1	1 - 3/4 (1.756)	Non-Skive			Full	1.728	43.90	PC150H	41	290
									PC200/PC400	41	2.9
									PC125	41 Orange	2.9
									PC150	41 Orange	2.9
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3 - 13/32 (3.417)	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.043	51.90	PC200/PC400	50	1.9
UCF7-20 (Uni-Crimp Ferrule)	1 1/4	1 - 7/8 (1.875)	Non-Skive			Full	2.071	52.60	PC125	50 Black	2.6
									PC150	50 Black	2.6
									PC150H	50	260
									PC200/PC400	50	2.6
S4-***-20** (Ultra-Crimp Fitting)	1 1/4	1 - 17/32 (1.531)	Non-Skive			Full	2.028	51.50	PC125	50 Black	1.5
									PC150	50 Black	1.5
									PC150H	50	150
									PC200/PC400	50	1.5
S4-***-24** (Ultra-Crimp Fitting)	1 1/2	2 - 9/32 (2.283)	Non-Skive			Full	2.339	59.40	PC150	56 Black	3.4
									PC150H	56	340
									PC200/PC400	56	3.4
S4-***-32 (Uni-Crimp Ferrule)	2	2 - 9/32 (2.283)	Non-Skive			Full	2.858	72.60	PC200/PC400	69	3.6
UCF2-32 (Ultra-Crimp Fitting)	2	2 - 3/4 (2.750)	External Skive		2-3/8 2.362	Full	2.953	75.00	PC200/PC400	74	1.0

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR13, AR13

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2 - 17/32 (2.519)	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.343	34.10	PC150	31 Silver	3.1
									PC150H	31	310
									PC200/PC400	31	3.1
S6-***-12** (Ultra-Crimp Fitting)	3/4	2 - 5/32 (2.165)	Non-Skive			Full	1.469	37.30	PC150	34 Purple	3.3
									PC150H	34	330
									PC200/PC400	34	3.3
DGF1-16 (Dual-Grip Ferrule)	1	3 (3.012)	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.657	42.10	PC150	41 Orange	1.1
									PC150H	41	110
									PC200/PC400	41	1.1
S6-***-16** (Ultra-Crimp Fitting)	1	2 - 17/32 (2.52)	Non-Skive			Full	1.728	43.90	PC150	41 Orange	2.9
									PC150H	41	290
									PC200/PC400	41	2.9
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3 - 13/32 (3.417)	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.197	55.80	PC200/PC400	50	5.8
S6-***-20** (Ultra-Crimp Fitting)	1 1/4	2 - 27/32 (2.835)	Non-Skive			Full	2.169	56.00	PC150	50 Black	6.0
									PC150H	50	600
									PC200/PC400	50	6.0
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3 - 19/32 (3.602)	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.60	PC200/PC400	62	1.6
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	3 - 9/32 (3.268)	Non-Skive			Full	2.528	64.20	PC200/PC400	62	2.2
DGF2-32 (Dual-Grip Ferrule)	2	3 - 13/16 (3.819)	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.189	81.00	PC200/PC400	78	3.0

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR15, AR15

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2 - 17/32 (2.519)	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.339	34.00	PC150	31 Silver	3.0
									PC150H	31	300
									PC200/PC400	31	3.0
DGF1-16 (Dual-Grip Ferrule)	1	3 (3.012)	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.661	42.20	PC150	41 Orange	1.2
									PC150H	41	120
									PC200/PC400	41	1.2
DGF2-20 (Dual-Grip Ferrule)	1 1/4	3 - 13/32 (3.417)	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	2.197	55.80	PC200/PC400	50	5.8
DGF2-24 (Dual-Grip Ferrule)	1 1/2	3 - 19/32 (3.602)	Internal & External Skive	7/8 (0.866)	3 - 3/16 (3.189)	Full	2.504	63.60	PC200/PC400	62	1.6
DGF2-32 (Dual-Grip Ferrule)	2	3 - 13/16 (3.819)	Internal & External Skive	1 - 5/32 (1.142)	3 - 11/32 (3.346)	Full	3.209	81.50	PC200/PC400	78	3.5

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

G4SH

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
DGF1-12 (Dual-Grip Ferrule)	3/4	2 - 17/32 (2.519)	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.339	34.00	PC150	31 Silver	3.0
									PC150H	31	300
									PC200/PC400	31	3.0
S6-***-12** (Ultra-Crimp Fitting)	3/4	2 - 5/32 (2.165)	Non-Skive			Full	1.457	37.00	PC150	34 Purple	3.0
									PC150H	34	3.00
									PC200/PC400	34	3.0
DGF1-16 (Dual-Grip Ferrule)	1	3 (3.012)	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.657	42.10	PC150	41 Orange	1.1
									PC150H	41	110
									PC200/PC400	41	1.1
S6-***-16** (Ultra-Crimp Fitting)	1	2 - 17/32 (2.52)	Non-Skive			Full	1.728	43.90	PC150	41 Orange	2.9
									PC150H	41	290
									PC200/PC400	41	2.9
DGF1-20 (Dual-Grip Ferrule)	1 1/4	3 - 13/32 (3.417)	Internal & External Skive	27/32 (0.846)	2 - 29/32 (2.913)	Full	1.992	50.60	PC150	50 Black	.6
									PC150H	50	60
									PC200/PC400	50	0.6
S6-***-24** (Ultra-Crimp Fitting)	1 1/2	3 - 9/32 (3.268)	Non-Skive			Full	2.374	60.30	PC200/PC400	56	4.3
DGF1-32 (Dual-Grip Ferrule)	2	3 - 5/8 (3.625)	Internal & External Skive	1 - 5/32 (1.142)	3 - 3/8 (3.346)	Full	2.874	73.00	PC200/PC400	69	4.0

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

G4SP

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Internal Skive Length (INCH)	External Skive Length (INCH)	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
							INCH	MM			
UCF3-04 (Uni-Crimp Ferrule)	1/4	31/32 (0.976)	External Skive		3/4 (0.748)	Full	0.728	18.50	PC125	16 Blue	2.5
									PC150	16 Blue	2.5
									PC150H	16	250
									PC200/PC400	16	2.5
UCF3-06 (Uni-Crimp Ferrule)	3/8	1 - 1/16 (1.051)	External Skive		3/4 (0.748)	Full	0.870	22.10	PC125	19 Green	3.1
									PC150	19 Green	3.1
									PC150H	19	310
									PC200/PC400	19	3.1
UCF2-08 (Uni-Crimp Ferrule)	1/2	1 - 1/4 (1.24)	External Skive		1 - 1/32 (1.024)	Full	1.039	26.40	PC125	23 Yellow	3.4
									PC150	23 Yellow	3.4
									PC150H	23	340
									PC200/PC400	23	3.4
UCF2-10 (Uni-Crimp Ferrule)	5/8	1 - 11/32 (1.35)	External Skive		1 - 3/32 (1.102)	Full	1.150	29.20	PC125	27 Brown	2.2
									PC150	27 Brown	2.2
									PC150H	27	220
									PC200/PC400	27	2.2
DGF1-12 (Dual-Grip Ferrule)	3/4	2 - 17/32 (2.519)	Internal & External Skive	19/32 (0.591)	2 - 1/16 (2.047)	Full	1.323	33.60	PC150	31 Silver	2.6
									PC150H	31	260
									PC200/PC400	31	2.6
UCF2-12 (Uni-Crimp Ferrule)	3/4	1 - 9/16 (1.555)	External Skive		1 - 7/32 (1.22)	Full	1.311	33.30	PC125	31 Silver	2.3
									PC150	31 Silver	2.3
									PC150H	31	230
									PC200/PC400	31	2.3
DGF1-16 (Dual-Grip Ferrule)	1	3 (3.012)	Internal & External Skive	21/32 (0.669)	2 - 9/16 (2.559)	Full	1.654	42.00	PC150	41 Orange	1.0
									PC150H	41	100
									PC200/PC400	41	1.0
UCF2-16 (Uni-Crimp Ferrule)	1	1 - 3/4 (1.756)	External Skive		1 - 15/32 (1.457)	Full	1.626	41.30	PC125	41 Orange	0.3
									PC150	41 Orange	0.3
									PC150H	41	30
									PC200/PC400	41	0.3

Please visit www.goodyearrep.com/hydraulics for updated crimp specifications.

GR3

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-04 (Uni-Crimp Ferrule)	1/4	13/16 (0.813)	Non-Skive	Full	0.685	17.40	PC125	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16	140
							PC200/PC400	16	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	13/16 (0.813)	Non-Skive	Full	0.846	21.50	PC125	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19	250
							PC200/PC400	19	2.5
UCF6-06 (Uni-Crimp Ferrule)	3/8	27/32 (0.844)	Non-Skive	Full	0.815	20.70	PC125	19 Green	1.7
							PC150	19 Green	1.7
							PC150H	19	170
							PC200/PC400	19	1.7
UCF6-08 (Uni-Crimp Ferrule)	1/2	1 (1.000)	Non-Skive	Full	1.012	25.70	PC125	23 Yellow	2.7
							PC150	23 Yellow	2.7
							PC150H	23	270
							PC200/PC400	23	2.7
UCF6-12 (Uni-Crimp Ferrule)	3/4	1 - 1/4 (1.250)	Non-Skive	Full	1.370	34.80	PC125	34 Purple	0.8
							PC150	34 Purple	0.8
							PC150H	34	80
							PC200/PC400	34	0.8
UCF6-16 (Uni-Crimp Ferrule)	1	1 - 15/32 (1.469)	Non-Skive	Full	1.677	42.60	PC125	41 Orange	1.6
							PC150	41 Orange	1.6
							PC150H	41	160
							PC200/PC400	41	1.6
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1 - 5/8 (1.625)	Non-Skive	Full	1.835	46.60	PC125	45 Black	1.6
							PC150	45 Black	1.6
							PC150H	45	160
							PC200/PC400	45	1.6

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR4, HR4 Sizes 3/4", 1" & 1 1/4"

Fitting Family	Hose I.D. (INCH)	Hose O.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.093 - 1.123	1 - 1/4 (1.250)	Non-Skive	Full	1.270	32.30	PC125	31 Silver	1.3
								PC150	31 Silver	1.3
								PC150H	31	130
								PC200/PC400	31	1.3
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.123 - 1.152	1 - 1/4 (1.250)	Non-Skive	Full	1.290	32.80	PC125	31 Silver	1.8
								PC150	31 Silver	1.8
								PC150H	31	180
								PC200/PC400	31	1.8
UCF6-12 (Uni-Crimp Ferrule)	3/4	1.152 - 1.182	1 - 1/4 (1.250)	Non-Skive	Full	1.310	33.30	PC125	31 Silver	2.3
								PC150	31 Silver	2.3
								PC150H	31	230
								PC200/PC400	31	2.3
UCF6-16 (Uni-Crimp Ferrule)	1	1.406 - 1.437	1 - 15/32 (1.469)	Non-Skive	Full	1.630	41.40	PC125	41 Orange	.4
								PC150	41 Orange	.4
								PC150H	41	40
								PC200/PC400	41	.4
UCF6-16 (Uni-Crimp Ferrule)	1	1.437 - 1.469	1 - 15/32 (1.469)	Non-Skive	Full	1.655	42.00	PC125	41 Orange	1.0
								PC150	41 Orange	1.0
								PC150H	41	100
								PC200/PC400	41	1.0
UCF6-16 (Uni-Crimp Ferrule)	1	1.469 - 1.500	1 - 15/32 (1.469)	Non-Skive	Full	1.675	42.50	PC125	41 Orange	1.5
								PC150	41 Orange	1.5
								PC150H	41	150
								PC200/PC400	41	1.5
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.681 - 1.713	1 - 5/8 (1.625)	Non-Skive	Full	1.780	45.20	PC150	45 Black	.2
								PC150H	45	20
								PC200/PC400	45	.2
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.713 - 1.744	1 - 5/8 (1.625)	Non-Skive	Full	1.800	45.70	PC150	45 Black	.7
								PC150H	45	70
								PC200/PC400	45	.7
UCF6-20 (Uni-Crimp Ferrule)	1 1/4	1.744 - 1.776	1 - 5/8 (1.625)	Non-Skive	Full	1.825	46.40	PC150	45 Black	1.4
								PC150H	45	140
								PC200/PC400	45	1.4

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR4, HR4 Sizes 1 1/2", 2" & 2 1/2"

Fitting Family	Hose I.D. (INCH)	Hose O.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
						INCH	MM			
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.855 - 1.927	1 - 7/8 (1.875)	Non-Skive	Full	2.039	51.80	PC150	50 Black	1.8
								PC150H	50	180
								PC200/PC400	50	1.8
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.927 - 1.969	1 - 7/8 (1.875)	Non-Skive	Full	2.065	52.50	PC150	50 Black	2.5
								PC150H	50	250
								PC200/PC400	50	2.5
UCF6-24 (Uni-Crimp Ferrule)	1 1/2	1.969 - 2.011	1 - 7/8 (1.875)	Non-Skive	Full	2.100	53.30	PC150	50 Black	3.3
								PC150H	50	330
								PC200/PC400	50	3.3
UCF6-32 (Uni-Crimp Ferrule)	2	2.421 - 2.463	2 - 13/32 (2.406)	Non-Skive	Full	2.595	65.90	PC200/PC400	62	3.9
UCF6-32 (Uni-Crimp Ferrule)	2	2.463 - 2.505	2 - 13/32 (2.406)	Non-Skive	Full	2.625	66.70	PC200/PC400	62	4.7
UCF6-32 (Uni-Crimp Ferrule)	2	2.505 - 2.547	2 - 13/32 (2.406)	Non-Skive	Full	2.655	67.40	PC200/PC400	62	5.4
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.925-2.967	2 - 7/8 (2.875)	Non-Skive	Full	3.180	80.80	PC200/PC400	78	2.8
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	2.967-3.009	2 - 7/8 (2.875)	Non-Skive	Full	3.210	81.50	PC200/PC400	78	3.5
UCF6-40 (Uni-Crimp Ferrule)	2 1/2	23.009-3.052	2 - 7/8 (2.875)	Non-Skive	Full	3.240	82.30	PC200/PC400	78	4.3

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03 (Uni-Crimp Ferrule)	3/16	13/16 (0.813)	Non-Skive	Full	0.610	15.50	PC125	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14	150
							PC200/PC400	14	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	13/16 (0.812)	Non-Skive	Full	0.685	17.40	PC125	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16	140
							PC200/PC400	16	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	13/16 (0.812)	Non-Skive	Full	0.819	20.80	PC125	19 Green	1.8
							PC150	19 Green	1.8
							PC150H	19	180
							PC200/PC400	19	1.8
UCF6-06 (Uni-Crimp Ferrule)	13/32	27/32 (0.844)	Non-Skive	Full	0.787	20.00	PC125	19 Green	1.0
							PC150	19 Green	1.0
							PC150H	19	100
							PC200/PC400	19	1.0
UCF6-08 (Uni-Crimp Ferrule)	1/2	1 (1.000)	Non-Skive	Full	0.980	24.90	PC125	23 Yellow	1.9
							PC150	23 Yellow	1.9
							PC150H	23	190
							PC200/PC400	23	1.9
UCF6-10 (Uni-Crimp Ferrule)	5/8	1 - 5/32 (1.156)	Non-Skive	Full	1.197	30.40	PC125	27 Brown	3.4
							PC150	27 Brown	3.4
							PC150H	27	340
							PC200/PC400	27	3.4
UCF6-12 (Uni-Crimp Ferrule)	7/8	1 - 1/4 (1.25)	Non-Skive	Full	1.370	34.80	PC125	34 Purple	0.8
							PC150	34 Purple	0.8
							PC150H	34	80
							PC200/PC400	34	0.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1 - 15/32 (1.469)	Non-Skive	Full	1.736	44.10	PC125	41 Orange	3.1
							PC150	41 Orange	3.1
							PC150H	41	310
							PC200/PC400	41	3.1
UCF6-20 (Uni-Crimp Ferrule)	1 3/8	1 - 5/8 (1.625)	Non-Skive	Full	1.858	47.20	PC125	45 Black	2.2
							PC150	45 Black	2.2
							PC150H	45	220
							PC200/PC400	45	2.2
UCF8-32 (Uni-Crimp Ferrule)	1 13/16	2 - 5/32 (2.156)	Non-Skive	Full	2.469	62.70	PC200/PC400	62	0.7

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

HR5

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF6-03* (Uni-Crimp Ferrule)	3/16	13/16 (0.813)	Non-Skive	Full	0.610	15.50	PC125	14 Red	1.5
							PC150	14 Red	1.5
							PC150H	14	150
							PC200/PC400	14	1.5
UCF6-04 (Uni-Crimp Ferrule)	1/4	13/16 (0.812)	Non-Skive	Full	0.685	17.40	PC125	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16	140
							PC200/PC400	16	1.4
UCF6-05 (Uni-Crimp Ferrule)	5/16	13/16 (0.812)	Non-Skive	Full	0.800	20.32	PC125	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19	130
							PC200/PC400	19	1.3
UCF6-06 (Uni-Crimp Ferrule)	13/32	27/32 (0.844)	Non-Skive	Full	0.787	20.00	PC125	19 Green	1.0
							PC150	19 Green	1.0
							PC150H	19	100
							PC200/PC400	19	1.0
UCF6-08 (Uni-Crimp Ferrule)	1/2	1 (1.000)	Non-Skive	Full	0.955	24.26	PC125	23 Yellow	1.3
							PC150	23 Yellow	1.3
							PC150H	23	130
							PC200/PC400	23	1.3
UCF6-10 (Uni-Crimp Ferrule)	5/8	1 - 5/32 (1.156)	Non-Skive	Full	1.197	30.40	PC125	27 Brown	3.4
							PC150	27 Brown	3.4
							PC150H	27	340
							PC200/PC400	27	3.4
UCF6-12 (Uni-Crimp Ferrule)	7/8	1 - 1/4 (1.25)	Non-Skive	Full	1.370	34.80	PC125	34 Purple	0.8
							PC150	34 Purple	0.8
							PC150H	34	80
							PC200/PC400	34	0.8
UCF6-16 (Uni-Crimp Ferrule)	1 1/8	1 - 15/32 (1.469)	Non-Skive	Full	1.736	44.10	PC125	41 Orange	3.1
							PC150	41 Orange	3.1
							PC150H	41	310
							PC200/PC400	41	3.1

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

* UCF6-03 crimped fitting is approved for hydraulic applications only. This fitting is **not** approved for air brake applications.

GR6, HR6

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF2-03 (Uni-Crimp Ferrule)	3/16	7/8 (0.874)	Non-Skive	Full	0.636	16.15	PC125	16 Blue	0.2
							PC150	16 Blue	0.2
							PC150H	16	20
							PC200/PC400	16	0.2
UCF2-04 (Uni-Crimp Ferrule)	1/4	31/32 (0.976)	Non-Skive	Full	0.718	18.24	PC125	16 Blue	2.2
							PC150	16 Blue	2.2
							PC150H	16	220
							PC200/PC400	16	2.2
UCF2-05 (Uni-Crimp Ferrule)	5/16	31/32 (0.976)	Non-Skive	Full	0.745	18.92	PC125	16 Blue	2.9
							PC150	16 Blue	2.9
							PC150H	16	290
							PC200/PC400	16	2.9
UCF2-06 (Uni-Crimp Ferrule)	3/8	1 - 1/16 (1.051)	Non-Skive	Full	0.845	21.46	PC125	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19	250
							PC200/PC400	19	2.5
UCF2-08 (Uni-Crimp Ferrule)	1/2	1 - 1/4 (1.24)	Non-Skive	Full	1.016	25.81	PC125	23 Yellow	2.8
							PC150	23 Yellow	2.8
							PC150H	23	280
							PC200/PC400	23	2.8
UCF2-10 (Uni-Crimp Ferrule)	5/8	1 - 11/32 (1.35)	Non-Skive	Full	1.142	29.01	PC125	27 Brown	2.0
							PC150	27 Brown	2.0
							PC150H	27	200
							PC200/PC400	27	2.0
UCF2-12 (Uni-Crimp Ferrule)	3/4	1 - 9/16 (1.555)	Non-Skive	Full	1.295	32.90	PC125	31 Silver	1.9
							PC150	31 Silver	1.9
							PC150H	31	190
							PC200/PC400	31	1.9

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GGUN

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
GG-***-03** (Ultra-Crimp Fitting)	3/16	3/4 (0.75)	Non-Skive	11/16 (0.688)	0.480	12.19	PC125	12 Black	0.2
							PC150	12 Black	0.2
							PC150H	12	20
							PC200/PC400	12	0.2

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GHJ

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-NPM-0402 (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.697	17.70	PC125	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16	170
							PC200/PC400	16	1.7
B2-NPM-0404 (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.697	17.70	PC125	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16	170
							PC200/PC400	16	1.7
B2-NPM-0406 (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.697	17.70	PC125	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16	170
							PC200/PC400	16	1.7
B2-NPM-0408 (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.697	17.70	PC125	16 Blue	1.7
							PC150	16 Blue	1.7
							PC150H	16	170
							PC200/PC400	16	1.7
B2-NPM-0604 (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.846	21.50	PC125	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19	250
							PC200/PC400	19	2.5
B2-NPM-0606 (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.846	21.50	PC125	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19	250
							PC200/PC400	19	2.5
B2-NPM-0608 (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.846	21.50	PC125	19 Green	2.5
							PC150	19 Green	2.5
							PC150H	19	250
							PC200/PC400	19	2.5

~ Please note that the fittings shown in this table are the ONLY thread styles approved for 10,000 PSI Jack Hose applications.

Please visit www.goodyearrep.com/hydraulics for updated crimp specifications.

NSFX

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
SF-***-04** (Ultra-Crimp Fitting)	1/4	3/4 (0.75)	Non-Skive	3/4	0.705	17.90	PC125	16 Blue	1.9
							PC150	16 Blue	1.9
							PC150H	16	190
							PC200/PC400	16	1.9
SF-***-06** (Ultra-Crimp Fitting)	3/8	1 - 1/4 (1.25)	Non-Skive	1- 1/16	0.840	21.33	PC125	19 Green	2.3
							PC150	19 Green	2.3
							PC150H	19	230
							PC200/PC400	19	2.3
SF-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/4 (1.25)	Non-Skive	1- 1/16	1.010	25.70	PC125	23 Yellow	2.7
							PC150	23 Yellow	2.7
							PC150H	23	270
							PC200/PC400	23	2.7

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GFS

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.665	16.90	PC125	16 Blue	0.9
							PC150	16 Blue	0.9
							PC150H	16	90
							PC200/PC400	16	0.9
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.811	20.60	PC125	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19	160
							PC200/PC400	19	1.6
B2-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.016)	Non-Skive	Full	0.933	23.70	PC125	23 Yellow	0.7
							PC150	23 Yellow	0.7
							PC150H	23	70
							PC200/PC400	23	0.7
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive	Full	1.272	32.30	PC125	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31	130
							PC200/PC400	31	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive	Full	1.701	43.20	PC125	41 Orange	2.2
							PC150	41 Orange	2.2
							PC150H	41	220
							PC200/PC400	41	2.2

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

GR14A

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
UCF9-03 (Uni-Crimp Ferrule)	3/16	3/4 (0.750)	Non-Skive	Full	0.429	10.90	PC125	8.5 Black	2.4
							PC150	8.5 Black	2.4
							PC150H	8.5	240
							PC200/PC400	8.5	2.4
UCF9-04 (Uni-Crimp Ferrule)	1/4	13/16 (0.812)	Non-Skive	Full	0.504	12.80	PC125	12 Black	0.8
							PC150	12 Black	0.8
							PC150H	12	80
							PC200/PC400	12	0.8
UCF9-05 (Uni-Crimp Ferrule)	5/16	13/16 (0.812)	Non-Skive	Full	0.579	14.70	PC125	12 Black	2.7
							PC150	12 Black	2.7
							PC150H	12	270
							PC200/PC400	12	2.7
UCF9-06 (Uni-Crimp Ferrule)	3/8	27/32 (0.844)	Non-Skive	Full	0.681	17.30	PC125	16 Blue	1.3
							PC150	16 Blue	1.3
							PC150H	16	130
							PC200/PC400	16	1.3
UCF9-08 (Uni-Crimp Ferrule)	1/2	1 (1)	Non-Skive	Full	0.811	20.60	PC125	19 Green	1.6
							PC150	19 Green	1.6
							PC150H	19	160
							PC200/PC400	19	1.6
UCF9-10 (Uni-Crimp Ferrule)	5/8	1 - 5/32 (1.156)	Non-Skive	Full	0.941	23.90	PC125	23 Yellow	0.9
							PC150	23 Yellow	0.9
							PC150H	23	90
							PC200/PC400	23	0.9
UCF9-12 (Uni-Crimp Ferrule)	3/4	1 - 1/4 (1.25)	Non-Skive	Full	1.075	27.30	PC125	27 Brown	0.3
							PC150	27 Brown	0.3
							PC150H	27	30
							PC200/PC400	27	0.3
UCF9-16 (Uni-Crimp Ferrule)	1	1 - 15/32 (1.469)	Non-Skive	Full	1.339	34.00	PC125	31 Silver	3.0
							PC150	31 Silver	3.0
							PC150H	31	300
							PC200/PC400	31	3.0

Please visit www.goodyearrep.com/hydraulics for updated crimp specifications.

FPII

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.799)	Non-Skive	Full	0.685	17.40	PC125	16 Blue	1.4
							PC150	16 Blue	1.4
							PC150H	16	140
							PC200/PC400	16	1.4
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.827)	Non-Skive	Full	0.799	20.30	PC125	19 Green	1.3
							PC150	19 Green	1.3
							PC150H	19	130
							PC200/PC400	19	1.3
B2-***-08** (Ultra-Crimp Fitting)	1/2	1 - 1/32 (1.016)	Non-Skive	Full	0.929	23.60	PC125	23 Yellow	0.6
							PC150	23 Yellow	0.6
							PC150H	23	60
							PC200/PC400	23	0.6
B2-***-10** (Ultra-Crimp Fitting)	5/8	1 - 1/8 (1.118)	Non-Skive	Full	1.118	28.40	PC125	27 Brown	1.4
							PC150	27 Brown	1.4
							PC150H	27	140
							PC200/PC400	27	1.4
B2-***-12** (Ultra-Crimp Fitting)	3/4	1 - 9/32 (1.276)	Non-Skive	Full	1.272	32.30	PC125	31 Silver	1.3
							PC150	31 Silver	1.3
							PC150H	31	130
							PC200/PC400	31	1.3
B2-***-16** (Ultra-Crimp Fitting)	1	1 - 1/2 (1.512)	Non-Skive	Full	1.689	42.90	PC125	41 Orange	1.9
							PC150	41 Orange	1.9
							PC150H	41	190
							PC200/PC400	41	1.9

Please visit www.goodyearrep.com/hydraulics for updated crimp specifications.

GCP3

Fitting Family	Hose I.D. (INCH)	Insertion Length	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter		Crimper	Die Set	Approximate Setting
					INCH	MM			
B2-***-04** (Ultra-Crimp Fitting)	1/4	13/16 (0.807)	Non-Skive	Full	0.650	16.51	PC125	16 Blue	0.5
							PC150	16 Blue	0.5
							PC150H	16	50
							PC200/PC400	16	0.5
B2-***-06** (Ultra-Crimp Fitting)	3/8	13/16 (0.807)	Non-Skive	Full	0.785	19.94	PC125	19 Green	0.9
							PC150	19 Green	0.9
							PC150H	19	90
							PC200/PC400	19	0.9
B2-***-08** (Ultra-Crimp Fitting)	1/2	1-1/32 (1.032)	Non-Skive	Full	0.933	23.70	PC125	23 Yellow	0.7
							PC150	23 Yellow	0.7
							PC150H	23	70
							PC200/PC400	23	0.7

Please visit www.goodyear.com/hydraulics for updated crimp specifications.

G4826, G4867

Fitting Family	Hose I.D. (INCH)	Insertion Length (INCH)	Skive Type	Crimp Length (INCH, tol +/- 1/32")	Crimp Diameter (tolerance +/- 0.005" or +/-0.127mm)		Crimper	Die Set	Die Closed ID	Approximate Setting
					INCH	MM			MM	
AC-06 (Air Conditioning)	5/16 G4826	Past Witness Hole	Non-Skive	0	0.650	16.51	PC125	PC125-AC06	14	2.5
							PC150	PC150-AC06	14	2.5
							PC200/PC400	PC200-AC06	14	2.5
AC-08 (Air Conditioning)	13/32 G4826	Past Witness Hole	Non-Skive	0	0.785	19.94	PC125	PC125-AC08	18.49	1.4
							PC150	PC150-AC08	18.49	1.4
							PC200/PC400	PC200-AC08	18.49	1.4
AC-10 (Air Conditioning)	1/2 G4826	Past Witness Hole	Non-Skive	0	0.880	22.35	PC125	PC125-AC12	22.35	0
							PC150	PC150-AC12	22.35	0
							PC200/PC400	PC200-AC12	22.35	0
AC-12 (Air Conditioning)	5/8 G4826	Past Witness Hole	Non-Skive	0	1.025	26.04	PC125	PC125-AC12	22.35	3.7
							PC150	PC150-AC12	22.35	3.7
							PC200/PC400	PC200-AC12	22.35	3.7
AC-14 (Air Conditioning)	3/4 G4867	Past Witness Hole	Non-Skive	0	1.035	26.29	PC125	PC125-AC12	22.35	3.9
							PC150	PC150-AC12	22.35	3.9
							PC200/PC400	PC200-AC12	22.35	3.9

Please visit www.goodyear.com/hydraulics for updated crimp specifications.